Hydraulic Ang-Fixed Vise Each pound of force in this direction. Induces 1/2 pound of force in this direction Spherical segment (hardened) allows "all directional alignment" jaw can't tilt. workpiece can't "tilt" Adjusting screw takes up wear maintains proper "running fit" The bed is flame hardened Moveable jaw plates (hardened and ground) increase capacity of 6" vise up to 141/2" inout-Vies screw defies wear-enclosed for protection side position (dotted lines) D Beaing thrust collar cuts friction and increases clamping pressure В G П Ħ

ORDER NO.	A	В	С	D	Е	F										CI AMPING		
						Х	Υ	Z	G	Н		J	K	L	M	CLAMPING FORCE	N.W.	CODE NO.
VAF-4	385	14	58	179	12.5	0-85	85-170		42	45	64.5	440	98	105	18	2500kg	22kg	1002-210
VAF-6	505	19	85	250	15.5	0-90	90-180	180-270	57	65	84.5	698	140	152	18	5000kg	50kg	1002-211
VAF-8	576	19	102	252	18.5	0-98	97-198	197-300	62	82	89.5	760	162	200	18	7000kg	80kg	1002-212