



Stock	Code	d1	d2h6	l1	l2	R(±0,02)	Z
	MCV305058	4,5	6	58	7	0,5	3
	MCV307558	4,5	6	58	7	0,75	3
	MCV410064	6	8	64	10	1	4
	MCV415064	5	8	64	10	1,5	4
	MCV420073	5,5	10	73	12	2	4
	MCV425073	3,5	10	73	12	2,5	4
	MCV430082	3,5	12	82	14	3	4
	MCV440082	5,5	14	82	16	4	4
	MCV450093	6	16	93	20	5	4
	MCV460105	8	20	105	20	6	4

Cutting Parameters	
Material	Ceyrek Daire Vc (m/min)



Steel	Stainless Steel	Hardened Steel ≤54 HRC	Hardened Steel 54-60 HRC	Cast Iron	Graphite	Nonferrous Material	HSS	Titanium
● Recommended	○ Acceptable	○ Not Recommended	○ Not Recommended	○ Not Recommended	○ Not Recommended	○ Not Recommended	○ Not Recommended	○ Not Recommended

