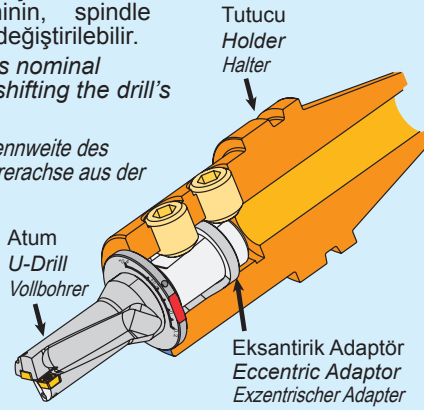


Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager	Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)		
		DCON	BD	LF
AET-2025	●	20	25	44
AET-2532	●	25	32	46
AET-3240	●	32	40	55

■ (1) Delik ince bir metal yardımıyla adaptörün radyal olarak ayarlanmasını kolaylaştırmak için kullanılır. / Holes for inserting a pin, used to facilitate radial adjustment of the sleeve (pin not supplied).
Bohrung zum Einsetzen eines Stiftes mit dem der Adapter radial eingestellt werden kann (Stift ist nicht im Lieferumfang enthalten).

Frezeleme tezgahında takma uçlu matkabin nominal çapı, matkabin ekseninin, spindle eksenine göre ötelenmesiyle değiştirilebilir.
On a milling machine the drill's nominal diameter can be changed by shifting the drill's axis out of the tool spindle.

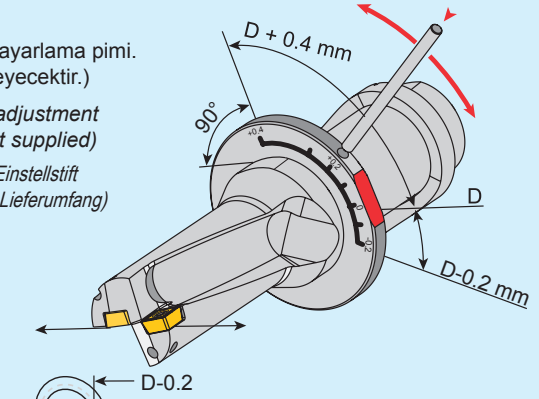
Auf einer Fräsmaschine kann die Nennweite des Bohrers durch Verschieben der Bohrerachse aus der Spindelachse verändert werden.



Radyal ayarlama pimi.
(Verilmeyecektir.)

Radial adjustment pin. (not supplied)

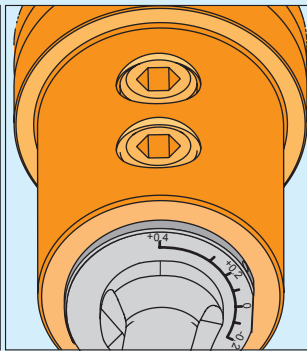
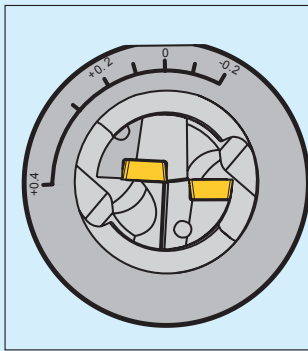
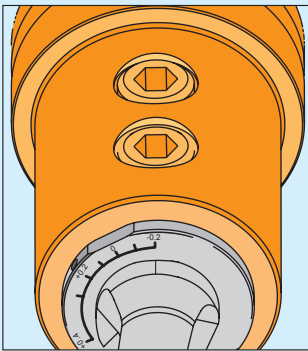
Radial - Einstellstift
(nicht im Lieferumfang)



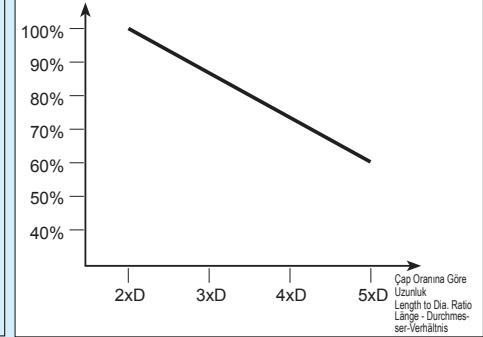
Eksantrik Adaptörü Kullanırken (AET)

Tavsiye Edilen İlerleme Hızı

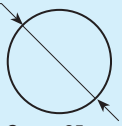
Recommended Feed When Using Eccentric Adaptor
Empfohlener Vorschub bei Einsatz des exzentrischen Adapters



Tavsiye Edilen İlerleme Hızı / Recommended Feed Rate / Empfohlener Vorschub

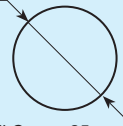


Delik Çapı
24.8 mm
Hole Diameter
Lochdurchmesser



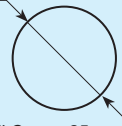
U-Drill Çapı = 25 mm
Drill Diameter = 25 mm
Vollbohrer Durchmesser = 25mm

Delik Çapı
25 mm
Hole Diameter
Lochdurchmesser



U-Drill Çapı = 25 mm
Drill Diameter = 25 mm
Vollbohrer Durchmesser = 25mm

Delik Çapı
25.4 mm
Hole Diameter
Lochdurchmesser



U-Drill Çapı = 25 mm
Drill Diameter = 25 mm
Vollbohrer Durchmesser = 25mm

ATUM'un üzerindeki düz çizgi adaptörün sıfır rakamının üzerine konulmalıdır. AET'nin (eksantrik adaptörün) çevrilmesini kolaylaştırmak için AET'nin üzerindeki deliğe, metal bir çubuk ya da vida anahtarı yerleştirilebilir. AET'yi ayarlamadan önce tutucunun vidasını hafifçe çözün.

The adjustment markings should be located perpendicular to the flat on the circumference of the U-DRILL flange.

To facilitate the rotation of the adaptor, a metal rod or a screw key may be inserted into a hole on the excentric adaptor flange. Unlock adaptor screw before adjusting adaptor.

Die Einstellmarkierung sollte senkrecht zur Fläche des Bohrerschafes stehen. Zum Drehen des Adapters sollte ein Stift in die Bohrung am Adapterflansch eingesetzt werden. Lösen Sie die Adapter-Schraube vor dem Einstellen des Adapters.