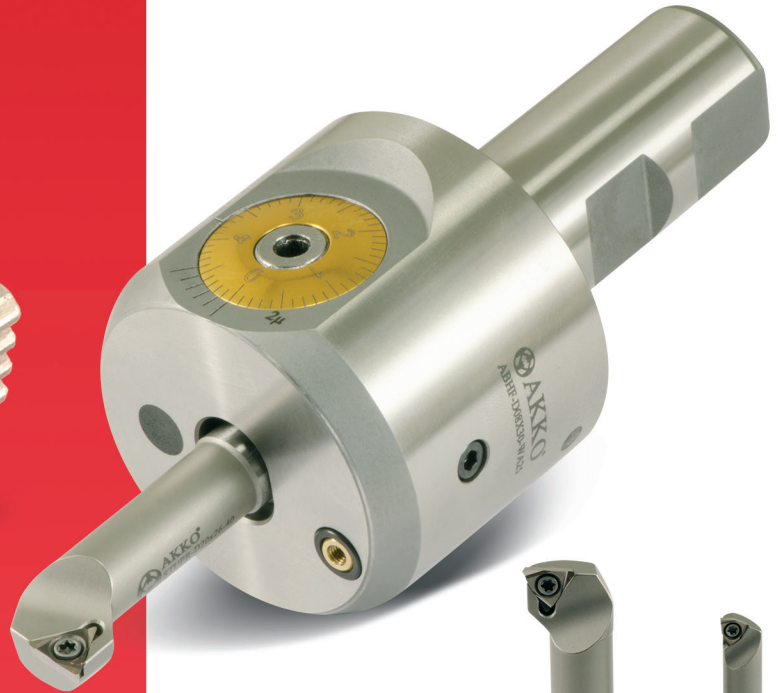
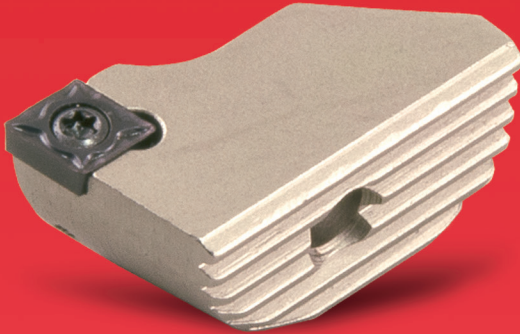


BARALAR

AYARLI DELİK İŞLEME BARALARI
ADJUSTABLE BORING HEADS
EINSTELLBARE SPINDELKÖPFE

*konusulan
the spoken kalite...
quality...*



AKKO
A
1

BH
2

R
3

- D18x22
4

W16
5

- L90
6

- CC06
7

2 Kesiş Stili / Cutter Style / Werkzeugtyp

BH : Delik İşleme / Boring Head
Spindelkopf

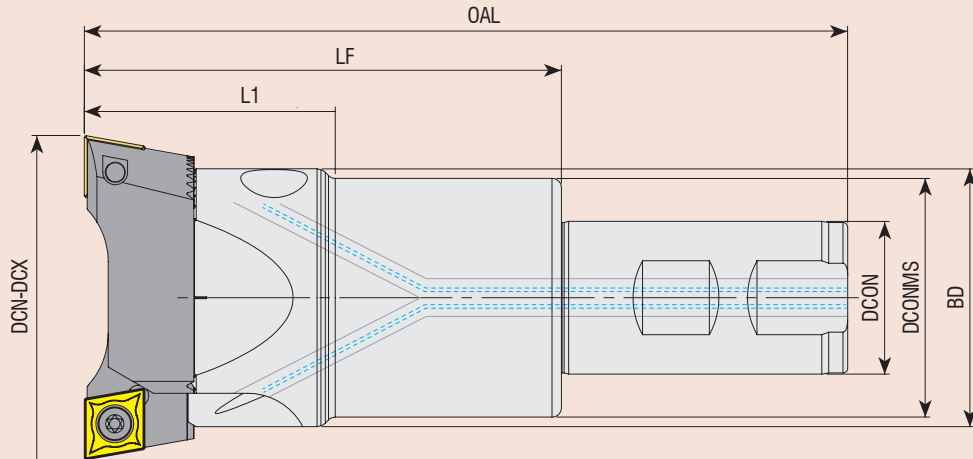
3 İşlem Tipi / Cutter Type / Einsatzgebiet

R : Kaba Baralama / Rough Boring
Schruppbearbeitung
F : Hassas Baralama / Fine Boring
Schlichtbearbeitung

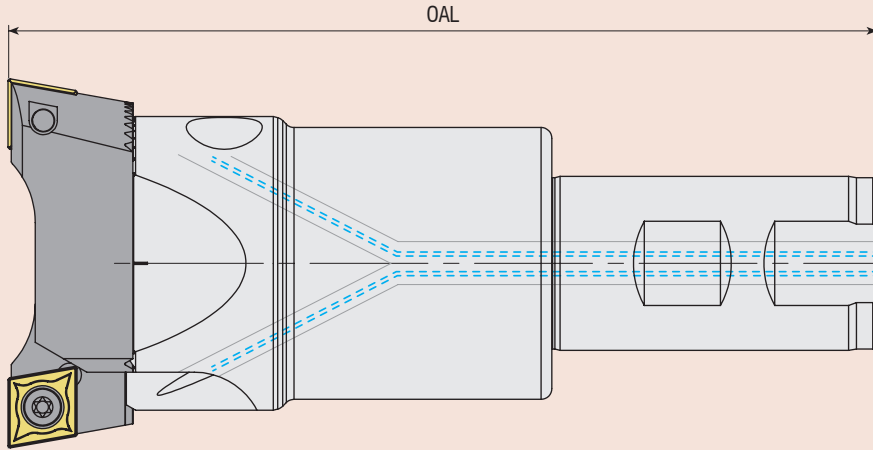
5 Montaj Formu / Assembly Form / Schaftform

W : Weldon

4 Ölçü Aralığı / Boring Range / Bohrbereich

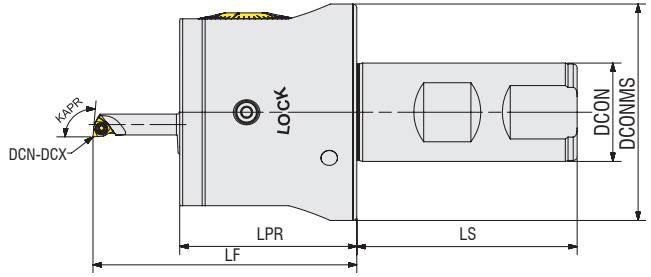


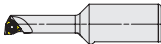
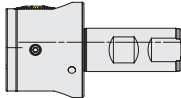
6 Takım Boyu / Tool Length / Werkzeuglänge

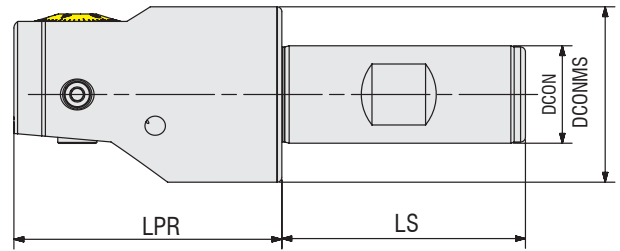


7 Kesici Uç / Insert / Wendeschneidplatte

CC06 : CC.. 0602..
CC09 : CC.. 09T3..
CC12 : CC.. 1204..



Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager	Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)									Kartuş Cartridge Kurzdrehhalter	Kesici Uç Insert Wendeschneidplatte	Bara Gövde Takım Kodu Boring Head Body Code Trägerwerkzeug-Bezeichnung	
		Ölçü Aralığı Boring Range Bohrbereich DCN-DCX	LF	LPR	LS	DCON	DCONMS	KAPR	DCN	DCX				
SET-ABHF-D06X30-WA25	●	06-30	67	45	56	25	55	95°	6	10	SWLCR-D06X10-22	WCGT020104L	ABHF-D06X30-WA25	
			75						8	14	SWLCR-D08X14-30			
			85						93°	12	18			STUPR-D12X18-40
										16	22			STUPR-D16X22-40
										20	26			STUPR-D20X26-40
										24	30			STUPR-D24X30-50
SET-ABHF-D29X40-WA16	●	29-40	50	46	40	16	27		29	35	STFPR-D29x35	TPGX 090202L	ABHF-D29X40-WA16	
									34	40	STFPR-D34x40			
SET-ABHF-D39X54-WA20	●	39-54	60	55	50	20	36		39	47	STFPR-D39x47	TPGX 090202L	ABHF-D39X54-WA20	
									46	54	STFPR-D46x54			
SET-ABHF-D52X80-WA25	●	52-80	70	65	56	25	48		52	68	STFPR-D52x68	TPGX 090202L	ABHF-D52X80-WA25	
									64	80	STFPR-D64x80			
SET-ABHF-D78X170-WA32	●	78-116	83	77	60	32	72		78	98	STFPR-D78x98	TPGX 090202L	ABHF-D78X170-WA32	
									96	116	STFPR-D96x116			



Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager	Ölçü Aralığı Boring Range Bohrbereich DCN-DCX	Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)				Yedek Parçaları / Spare Parts / Ersatzteile	
			LPR	LS	DCON	DCONMS	Anahtar Allen Key Innensechskantschlüssel	
ABHF-D06X30-WA25	●	06-30	45	56	25	55	AAL-05-4	
ABHF-D29X40-WA16	●	29-40	46	40	16	27	AAL-01-2	AAL-02-2.5
ABHF-D39X54-WA20	●	39-54	55	50	20	36	AAL-02-2.5	AAL-03-3
ABHF-D52X80-WA25	●	52-80	65	56	25	48	AAL-05-4	AAL-07-5
ABHF-D78X170-WA32	●	78-170	77	60	32	72	AAL-07-5	AAL-08-6

R: Sağ / Right / Rechts/ L: Sol / Left / Links

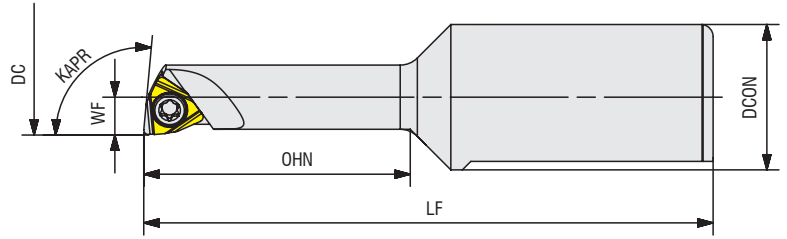
● Stokta / In Stock / Auf Lager ○ Stokta Yok / Non Stock Item / Kein Lagerartikel, Lieferzeit auf Anfrage

Siparişte, gövde ve kartuş set olarak verilecektir. / When ordered, body and cartridge will be sent as set.

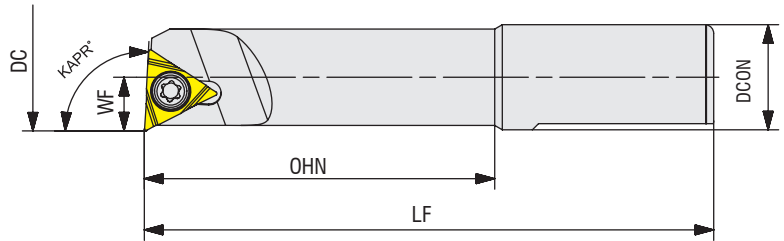
Bei Bestellung werden Körper und Kassetten als Set geliefert.

Sipariş Örneği/Ordering Example/Bestellbeispiel

1 ad./pcs./stück SET-06X30-ABHF-D06X30-WA25



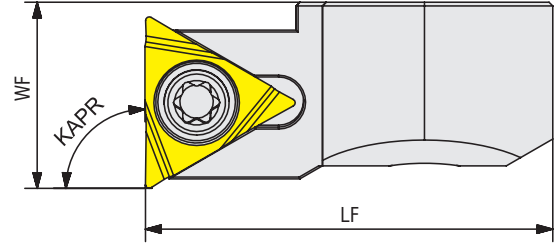
Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager	Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)						Kesici Uç Insert Wendeschneidplatte	Yedek Parçaları / Spare Parts / Ersatzteile	
		DC	WF	KAPR	LF	OHN	DCON		Sıkma Vidası Screw Schraube	Tork Anahtar Torx Key Torx-Schlüssel
SWLCR-D06X10-22	●	6	3	95°	47	22	12	WCGT020104L	3006-M2x3.3	82-T06
SWLCR-D08X14-30	●	8	4		55	30				



Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager	Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)						Kesici Uç Insert Wendeschneidplatte	Yedek Parçaları / Spare Parts / Ersatzteile		
		DC	WF	KAPR	LF	OHN	DCON		Sıkma Vidası Screw Schraube 	Tork Anahtar Torx Key Torx-Schlüssel 	
	STUPR-D12X18-40	●	12	6	93°	65	40	12	TPGX 090202L	4008-M2.5x4.5	82-T08
	STUPR-D16X22-40	●	16	8							
	STUPR-D20X26-40	●	20	10							
STUPR-D24X30-50	●	24	12								

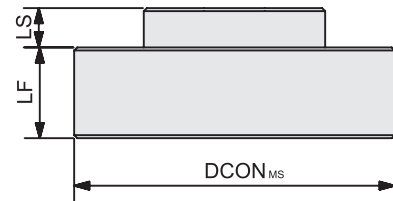
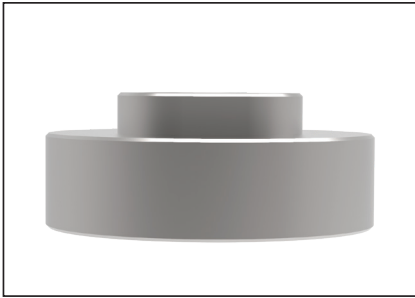
● Stokta / In Stock / Auf Lager ○ Stokta Yok / Non Stock Item / Kein Lagerartikel, Lieferzeit auf Anfrage
Siparişte, gövde ve kartuş set olarak verilecektir. / When ordered, body and cartridge will be sent as set.
Bei Bestellung werden Körper und Kassetten als Set geliefert.

Sipariş Örneği/Ordering Example/Bestellbeispiel
1 ad./pcs./stück SWLCR-D06X10-22



Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager	Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)			Kesici Uç Insert Wendeschneidplatte	Yedek Parçaları / Spare Parts / Ersatzteile	
		WF	KAPR	LF		Sıkma Vidası Screw Schraube	Tork Anahtar Torx Key Torx-Schlüssel
STFPR-D29x35	●	10	90°	21.90	TPGX 090202L	4008-M2.5x6	82-T08
STFPR-D34x40	●	12.50		21.90			
STFPR-D39x47	●	12		26.90			
STFPR-D46x54	●	15.50		26.90			
STFPR-D52x68	●	14		34.90			
STFPR-D64x80	●	20		34.90			
STFPR-D78x98	●	20		44.90			
STFPR-D96x116	●	29		44.90			

HASSAS BARA UZATMA ADAPTÖRÜ
EXTENSION FOR FINE BORING TOOLS
PRÄZISIONSBUSVERLÄNGERUNGSADAPTER

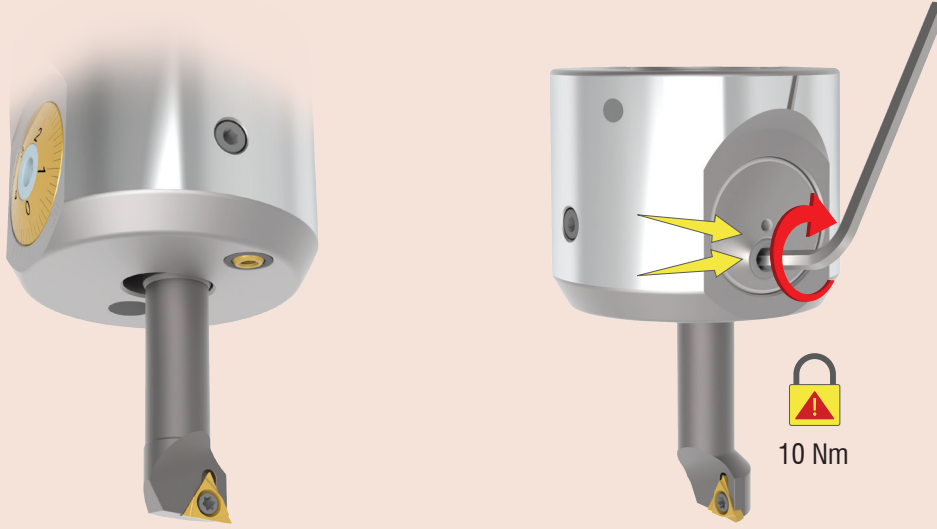


Codice D'ordine Ordering Code Bestell-Bezeichnung	Stok Stock Lager	Dimensioni (mm) Dimension (mm) Abmessung (mm)		
		DCON	LF	LS
AEA-114x134	●	31.80	12.90	9
AEA-132x152	●	31.80	21.90	18

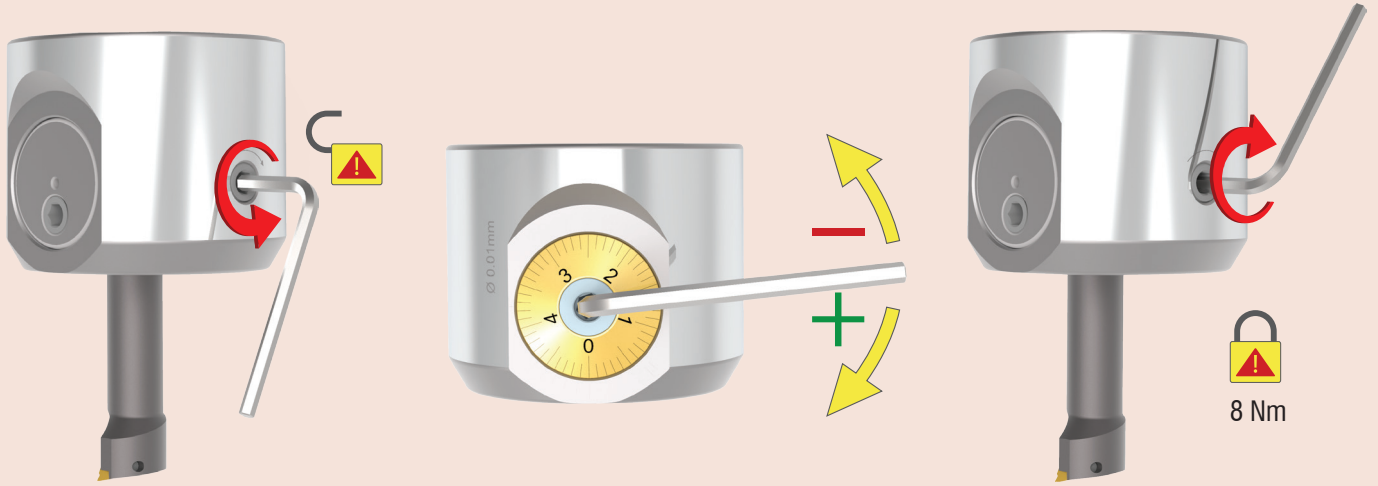
● Stokta / In Stock / Auf Lager ○ Stokta Yok / Non Stock Item / Kein Lagerartikel, Lieferzeit auf Anfrage
Siparişle, gövde ve kartuş set olarak verilecektir. / When ordered, body and cartridge will be sent as set.
Bei Bestellung werden Körper und Kassetten als Set geliefert.

Sipariş Örneği/Ordering Example/Bestellbeispiel
1 ad./pcs./stück STFPR-D29x35

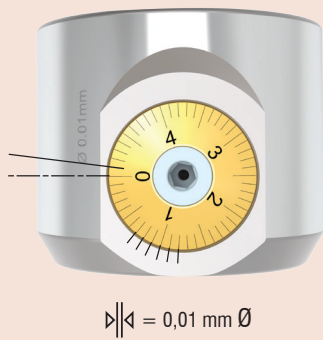
Kartuşların Montajı / Assembling Boring Bar / Kartuschen Montage



Çap Ayarı / Diameter Adjustment / Umfangeinstellung



Ölçek / Scale - Vernier / Messapparat



$\text{Ø} = 0,01 \text{ mm Ø}$

